

# DUAL-SIDED, HIGH-FLOW

Dual-Sided High-Flow Cold Plates provide the flexibility to mount components on both sides, increasing their exceptional cooling performance and adaptability for high-demand applications.

These cold plates can be used in high-flow applications, where coolant flows up to

4 GPM are readily accommodated. At these higher flow rates, a thermal resistance as low as 0.0021°C/W can be achieved.

Each cold plate has etched "NO DRILL ZONES" on both sides to provide a visual guide for various mounting schemes. The component cooling area can only be drilled to a depth of 7mm to avoid damaging the internal fluid channels (please see drawings on the following individual part pages).

## FEATURES AND BENEFITS

- » Dual-sided cooling: Cool components on both sides of the cold plate
- » High volumetric flow rate, up to 4 GPM
- » Thermal resistance as low as 0.0021°C/W
- » Compact size
- » 1/4" NPT threaded inlet and outlet ports
- » Provides uniform cold plate surface temperature
- » Maximum pressure: 100 psi

## ADDITIONAL COMPONENTS DEPLOYED IN LIQUID COOLING LOOPS



ATS has the products needed to design a complete liquid cooling loop: **Cold Plates** to transfer and remove the heat from the source, **Heat Exchangers** to transfer heat from the liquid to the air with or without a fan, and **Chillers** to circulate and condition the fluid in the system. In addition, ATS offers **Flow Meters** and **Leak Detectors** to monitor the system. The **iCDM** (Industrial Cooling Distribution Module) is a liquid loop in a single stand-alone system that connects to an external cold plate.

Image for illustration purposes only

#### **ATS COLD PLATES**

#### » Innovative Technology

Superior heat transfer with a flexible design platform

#### » Easy Connection

Industry standard threaded ports allow for hassel-free connection options

#### » Safe & Reliable

Individually tested, leak-free

#### » Custom Options

Choose from various options, i.e; fitting types, material types, device mounting and more. Contact ATS for additional information

#### » Customization Available!

ATS will customize any cold plate to fit into your application

### **APPLICATIONS**

Automotive Industry, Uninterruptible Power Supplies, Wind Turbines, Photovoltaic Inverters, Power Electronics, Induction Heaters, Motor Devices, Utility Vehicles, Anywhere Power Devices are used



R3\_0125





# ATS-THCP-1000

# Dimensions (L x W x H)

Component Area 62 x 62 mm (2.4 x 2.4") Overall 77 x 131 x 24 mm (3.0 x 5.2 x 0.9")

## Material

Aluminum 6063 Unfinished Weight

# 491 g

## PERFORMANCE

THCP-1000 Performance (Water as fluid)			
Flow Rate (GPM)*	Thermal Resistance (°C/W)	ΔP (psi)**	
0.5	0.0254	0.090	
1.0	0.0205	0.300	
1.5	0.0184	0.640	
2.0	0.0172	1.100	
2.5	0.0163	1.670	
3.0	0.0157	2.380	
3.5	0.0152	3.198	
4.0	0.0148	4.150	

\* Note: To convert to l/min, multiply by 3.8 \*\* Note: To convert to kPa, multiply by 6.9

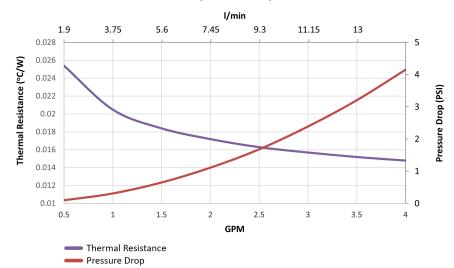
102.00

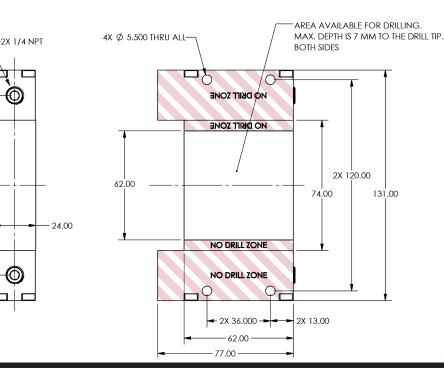
## **MECHANICAL SPECIFICATIONS**

(all dimensions in mm)



Thermal Resistance and Pressure Drop for ATS-THCP-1000 (water as fluid)







# ATS-THCP-1001

## Dimensions (L x W x H) Component Area 128 x 78 mm (5.0 x 3.1") Overall 143 x 147 x 24 mm (5.6 x 5.8 x 0.9")

## Material

Aluminum 6063

Unfinished

## Weight

1,046 g

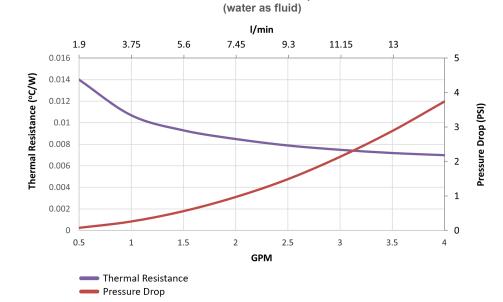
## PERFORMANCE

THCP-1001 Performance (Water as fluid)		
Flow Rate (GPM)*	Thermal Resistance (°C/W)	ΔP (psi)
0.5	0.0140	0.071
1.0	0.0107	0.255
1.5	0.0093	0.553
2.0	0.0085	0.962
2.5	0.0079	1.480
3.0	0.0075	2.130
3.5	0.0072	2.880
4.0	0.0070	3.739

\* Note: To convert to l/min, multiply by 3.8 \*\* Note: To convert to kPa, multiply by 6.9

## **MECHANICAL SPECIFICATIONS**

(all dimensions in mm)



Thermal Resistance and Pressure Drop for ATS-THCP-1001

AREA AVAILABLE FOR DRILLING. 4X Ø 5.500 THRU ALL MAX. DEPTH IS 7 MM TO THE DRILL TIP. -2X 1/4 NPT BOTH SIDES ㅋ٢ 0 NO DELT JORE NO DENT SOME 2X 136.00 118.00 78.00 90.00 147.00 24.00 NO DRILL ZONE NO DRILL ZONE ¢<sub>∎</sub> C 2X 102.000 128.00 143.00

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# ATS-THCP-1002

## Dimensions (L x W x H) Component Area 198 x 78 mm (7.8 x 3.1") Overall 209 x 147 x 24 mm (8.2 x 5.8 x 0.9")

Material

Aluminum 6063

Unfinished

## Weight

1,540 g

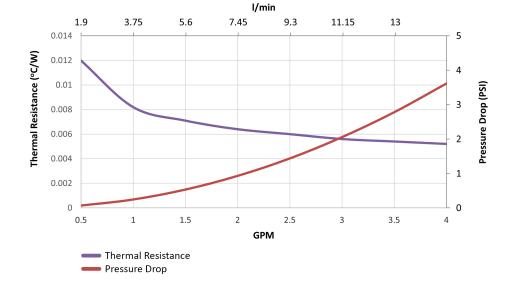
## PERFORMANCE

THCP-1002 Performance (Water as fluid)			
Flow Rate (gallon/min)*	Thermal Resistance (°C/W)	ΔP (psi)	
0.5	0.0120	0.065	
1.0	0.0082	0.240	
1.5	0.0071	0.527	
2.0	0.0064	0.925	
2.5	0.0060	1.432	
3.0	0.0056	2.052	
3.5	0.0054	2.778	
4.0	0.0052	3.615	

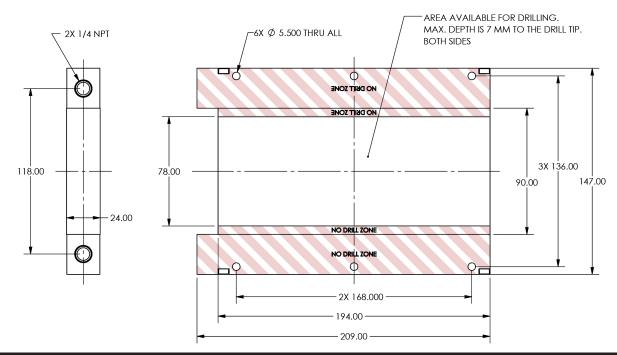
\* Note: To convert to I/min, multiply by 3.8 \*\* Note: To convert to kPa, multiply by 6.9

## **MECHANICAL SPECIFICATIONS**

(all dimensions in mm)



Thermal Resistance and Pressure Drop for ATS-THCP-1002 (water as fluid)







# ATS-THCP-1003

## Dimensions (L x W x H) Component Area 260 x 127 mm (10.2 x 5.0") Overall 275 x 196 x 24 mm (10.8 x 7.7 x 0.9")

Material

Aluminum 6063 Unfinished

## Weight

2,784 g

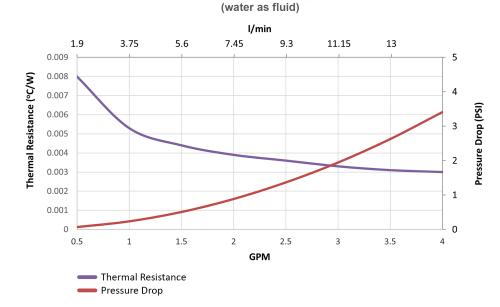
## PERFORMANCE

THCP-1003 Performance (Water as fluid)			
Flow Rate (gallon/min)*	Thermal Resistance (°C/W)	ΔP (psi)	
0.5	0.0080	0.064	
1.0	0.0053	0.230	
1.5	0.0044	0.500	
2.0	0.0039	0.878	
2.5	0.0036	1.360	
3.0	0.0033	1.940	
3.5	0.0031	2.624	
4.0	0.0030	3.412	

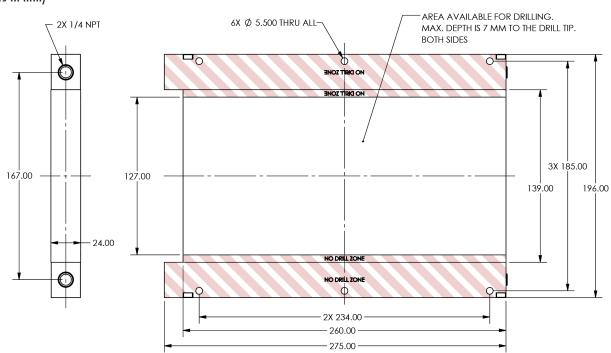
\* Note: To convert to I/min, multiply by 3.8 \*\* Note: To convert to kPa, multiply by 6.9

## **MECHANICAL SPECIFICATIONS**

(all dimensions in mm)



Thermal Resistance and Pressure Drop for ATS-THCP-1003





# ATS-THCP-1004

## Dimensions (L x W x H) Component Area 326 x 178 mm (12.8 x 7.0") Overall 341 x 247 x 24 mm (13.4 x 9.7 x 0.9")

## Material

Aluminum 6063

Unfinished

## Weight

4,446 g

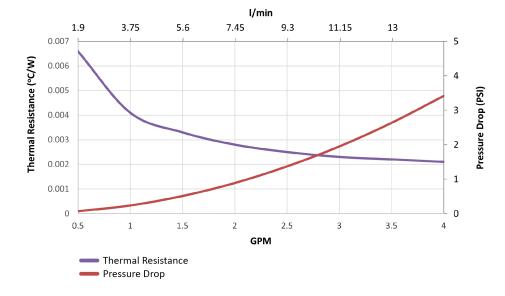
## PERFORMANCE

THCP-1004 Performance (Water as fluid)		
Flow Rate (gallon/min)*	Thermal Resistance (°C/W)	ΔP (psi)
0.5	0.0066	0.066
1.0	0.0041	0.232
1.5	0.0033	0.505
2.0	0.0028	0.881
2.5	0.0025	1.364
3.0	0.0023	1.943
3.5	0.0022	2.629
4.0	0.0021	3.414

\* Note: To convert to I/min, multiply by 3.8 \*\* Note: To convert to kPa, multiply by 6.9

## **MECHANICAL SPECIFICATIONS**

(all dimensions in mm)



AREA AVAILABLE FOR DRILLING. MAX. DEPTH IS 7 MM TO THE DRILL TIP. 2X 1/4 NPT 6X Ø 5.500 THRU ALL **BOTH SIDES** 0 0 Ю BNOZ TIRICI ON ENOZ TRIC O 3X 236.00 218.00 178.00 190.00 247.00 24.00 NO DRILL ZOP NO DRILL ZON ₽<u></u> 2X 300.00 326.00 341.00

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## Thermal Resistance and Pressure Drop for ATS-THCP-1004 (water as fluid)